

## TETRA Hydraulic Pipe Benders



TETRA Hydraulic pipe benders are high-quality benders for pipes up to 4 inches. They have a maximum force of 25 tons and include a number of different bending shoes for multiple pipe sizes. With an integrated pumps it's the easiest and most ideal way to bend pipes for different purposes.



**Slow pump**



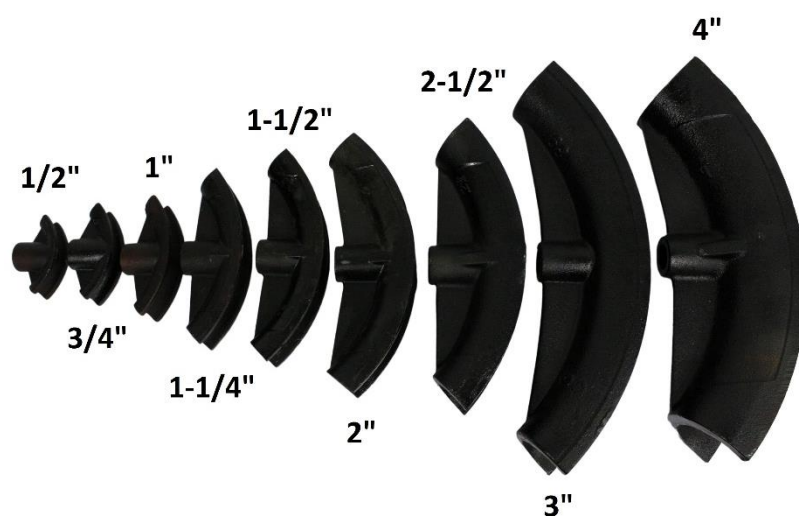
**Fast pump**

Build in pump can either be used with fast or slow pump to make sure you get the correct angle.



Code	12337	12338	12339
Product	TETRA THPB-2J	TETRA THPB-3J	TETRA THPB-4J
Max pressure	16 T	18 T	25 T
Max stroke	250 mm	320 mm	380 mm
Bending range	12.7 - 60 mm	12.7 - 89 mm	12.7 - 108 mm
Bending shoes	1/2", 3/4", 1", 1-1/4", 1-1/2", 2"	1/2", 3/4", 1", 1-1/4", 1-1/2", 2", 2-1/2", 3"	1/2", 3/4", 1", 1-1/4", 1-1/2", 2", 2-1/2", 3", 4"
Wall thickness of pipe (mm)	2.75-4.5 mm	2.75-5.5 mm	2.75-6.0 mm
Nett weight	45,5 kg	64 kg	85 kg
Product size	57 x 68 x 71	66 x 85 x 70	82 x 111 x 70
Box weight	56 kg	98 kg	137 kg
Box size	72 x 32 x 20	93 x 38 x 21	119 x 40 x 24
IMPA	<b>613711</b>	<b>613712</b>	<b>613712</b>

## Bending shoes



## Suitable for pipe thickness

	Schedule 40	Schedule 80	THPB-2J		THPB-3J		THPB-4J	
Nominal pipe size	Wall thickness in mm	Wall thickness in mm	Sched. 40	Sched. 80	Sched. 40	Sched. 80	Sched. 40	Sched. 80
1/2"	2.8	3.7	YES	YES	YES	YES	YES	YES
3/4"	2.9	3.9	YES	YES	YES	YES	YES	YES
1"	3.4	4.5	YES	YES	YES	YES	YES	YES
1-1/4"	3.6	4.9	YES	NO	YES	NO	YES	NO
1-1/2"	3.7	5.1	YES	NO	YES	NO	YES	NO
2"	3.9	5.5	YES	NO	YES	NO	YES	NO
2-1/2"	5.2	7.7	n/a	n/a	YES	NO	YES	NO
3"	5.5	7.6	n/a	n/a	YES	NO	YES	NO
4"	6.0	8.6	n/a	n/a	n/a	n/a	YES	NO

