

## CRACK DETECTION SPRAY



### Features:

It is used for crack detection on welded metal surfaces. Suitable for ferrous and non-ferrous metal. Suitability for plastics has to be tested in advance.

### Operation Range:

- Used to detect cracks after welding
- Suitable for all industries

### Application:

Test suitability before use! Shake can strongly.

1. Clean parts thoroughly from grease, oil or other contaminants with WINKEL Special Cleaner (green) and let them dry. The cracks have to be open to the surface..
2. Apply WINKEL Crack Testing Agent Red on the surface and let it react for about 5-10 minutes.
3. Remove excess dye penetrant, either by rinsing the surface with water or by using a slightly moistened cloth with WINKEL Special Cleaner. Then dry the surface.
4. Spray WINKEL Developer White thinly from a distance of about 20 cm. Too much developer can hide fine cracks! Cracks are shown as red lines, the final evaluation can be made after about 5 - 10 minutes.
5. WINKEL Special Cleaner can be used for cleaning again.

### Technical data:

Physical Form	Aerosol
Colour	White,red,colourless
Odour	Colourless
Water solubility	Soluble

ART. NR.	Colour:	Packaging:
W150 142	Red	500 ml
W150 143	White	500 ml
W150 144	Special Cleaner	500 ml
W150 141	Set	3x500 ml