

TECHNICAL DATA SHEET

W 223 243 - Screw Locking (medium strength)







ART. NO. PACKAGING:
W 223 243-50 50 ML
W 223 243-P 50ML pump
W223 243-250 250ML
W223 243 1KG

Features:

- Vibration-resistant
- One-component clean and easy to apply
- Suitable for all thread types and shapes
- Seals inside the thread immediate

Operation Range:

- Anaerobic adhesive is a one-component adhesive which cures on contact with metal under air conclusion.
- Anaerobic adhesive glues, seals and protects screws connecting, adhere, screw thread sealing, safe and permanent.
- Anaerobic adhesive replaces conventional attachment methods like split pins, lockwashers and discs.

Application:

Clean the two pieces which have to be bond with WINKEL General Cleaner (W 170 104). Apply enough adhesive on the surfaces and mont them. An immediate assembly is not required, because the material only reacts after connecting the parts. Anaerobic fluid synthetic materials don't react with metal -plastic combinations, in that case you have to work with an activator. Different types with several firmness and viscosity enable an exact coordination with your individual application case and are important for the success of the bonding. The Curing can be accelerated by activators.

Technical data:

Base	Methacrylatester
Colour	Blue
Temperature resistance	-55°C +150°C
Curing time- functional	1 - 3 hours
Max. Gap Filling	0,25 mm
Viscosity (25°C)	2000 - 4000 mPa.s